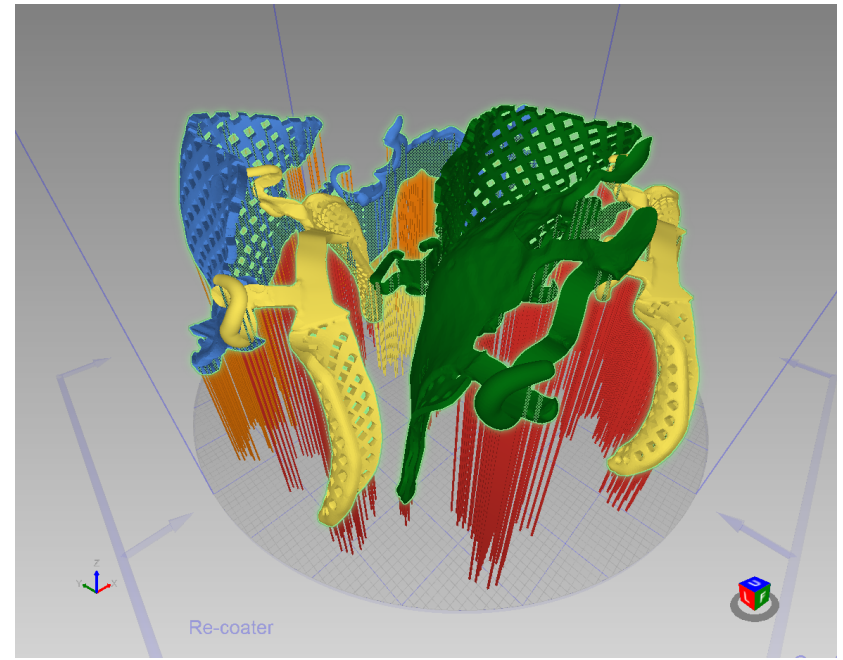
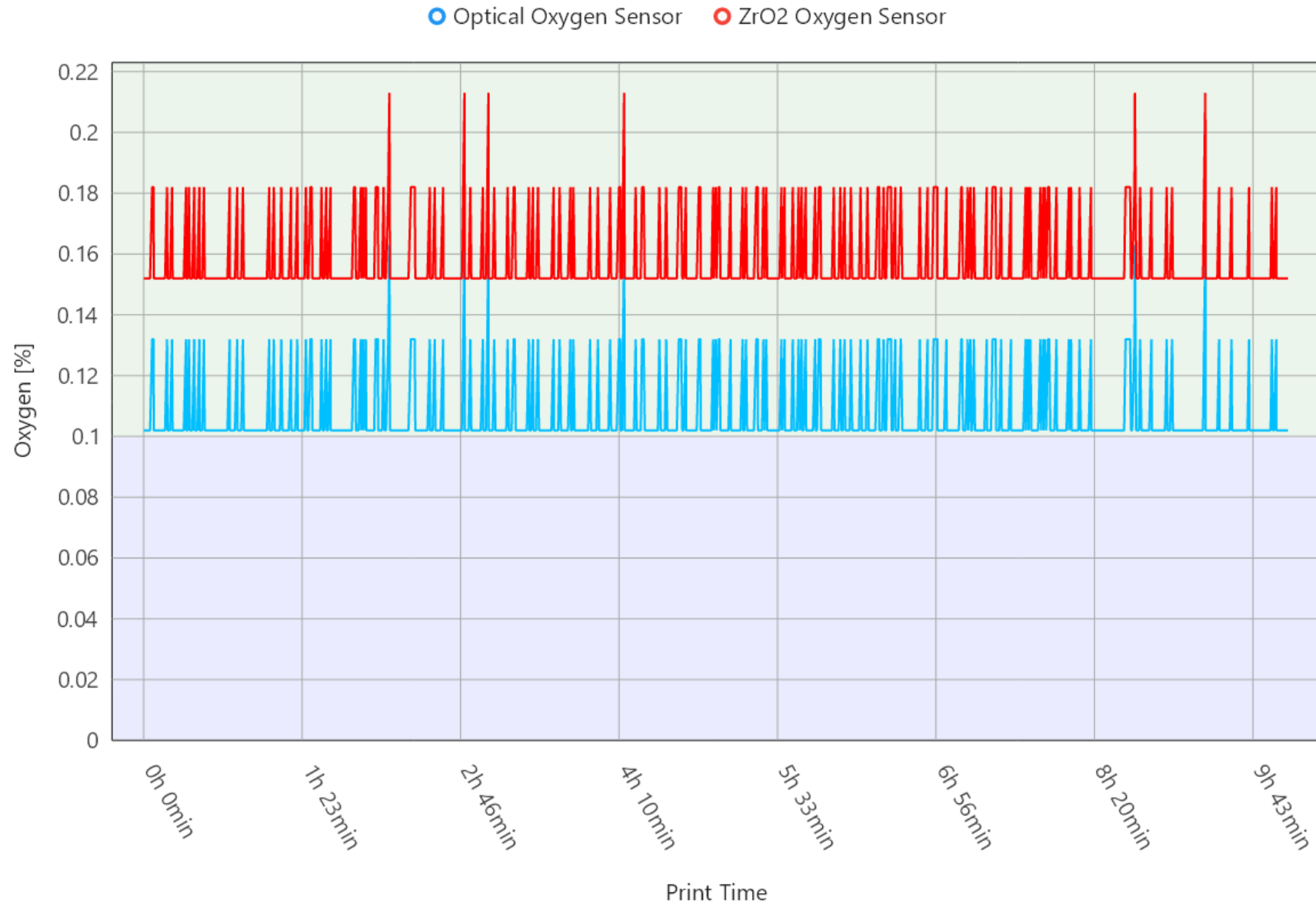


AL3D Print Report				
Job Started	2023-07-12 13:13:00	Material	Default material	
Print Status	Completed	Powder Usage	777.09 cm ³	
Objects Printed	6	Print Height	4.50 cm	
Job Time	10:06:54	Slice Thickness	0.03 mm	
Preparation Time	00:04:52	Number of Slices	1801	
Print Time	10:02:01	Start Slice	1	
Avg. Slice Time	00:00:19	Slices Printed	1801	
O2 Level		Gas Consumption		
Min O2 Level	0.06 %	Total	1554.75 l	
Max O2 Level	0.21 %	Preprint Avg.	2.55 l/min	
Avg. O2 Level	0.13 %	Print Avg.	2.56 l/min	
Events	Start	End	Slice	Event type
	2023-07-12 22:18:44	2023-07-12 22:26:38	1557	Cartridge Change



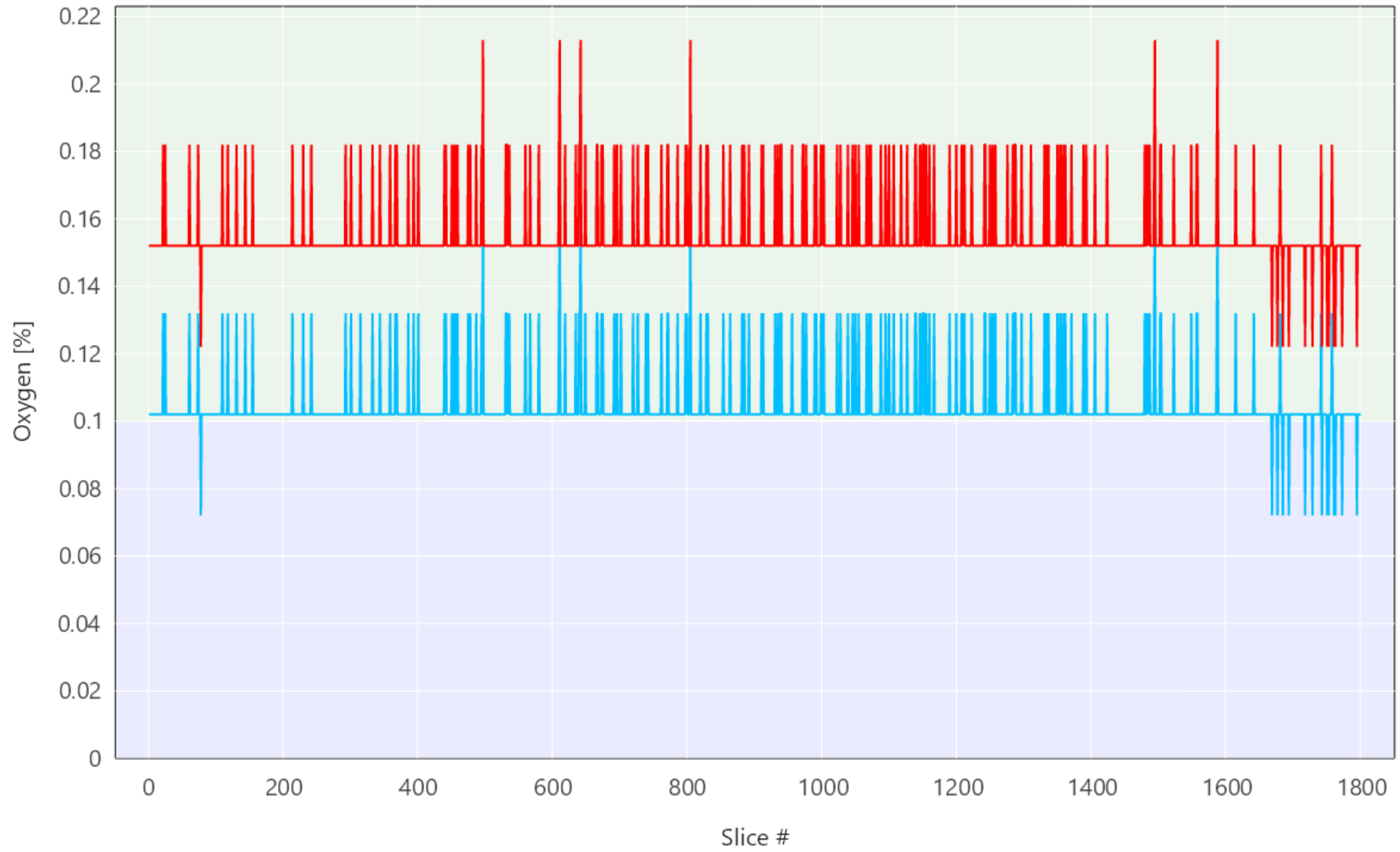
Project_000001



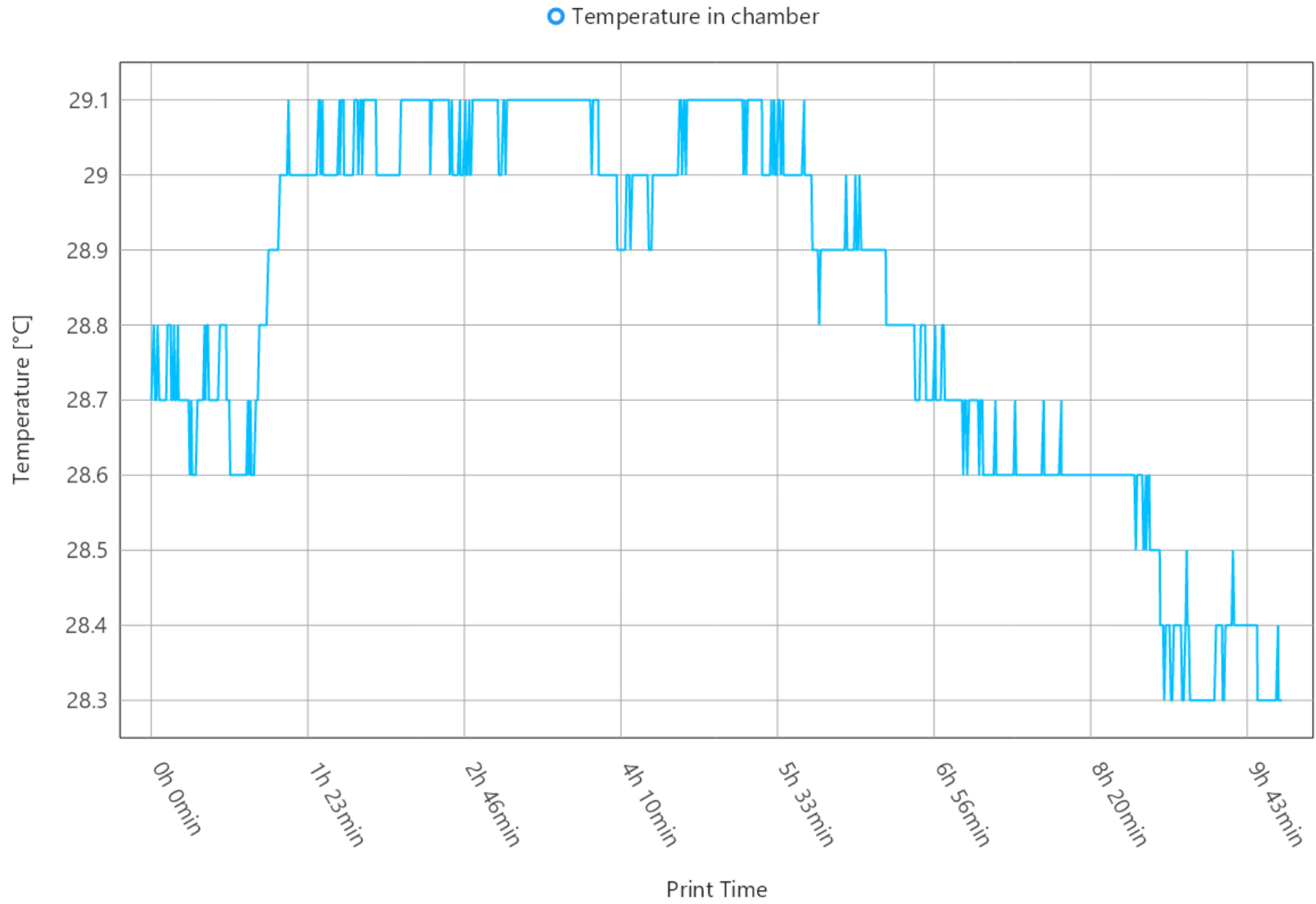
Project_000001

○ Optical Oxygen Sensor ● ZrO2 Oxygen Sensor

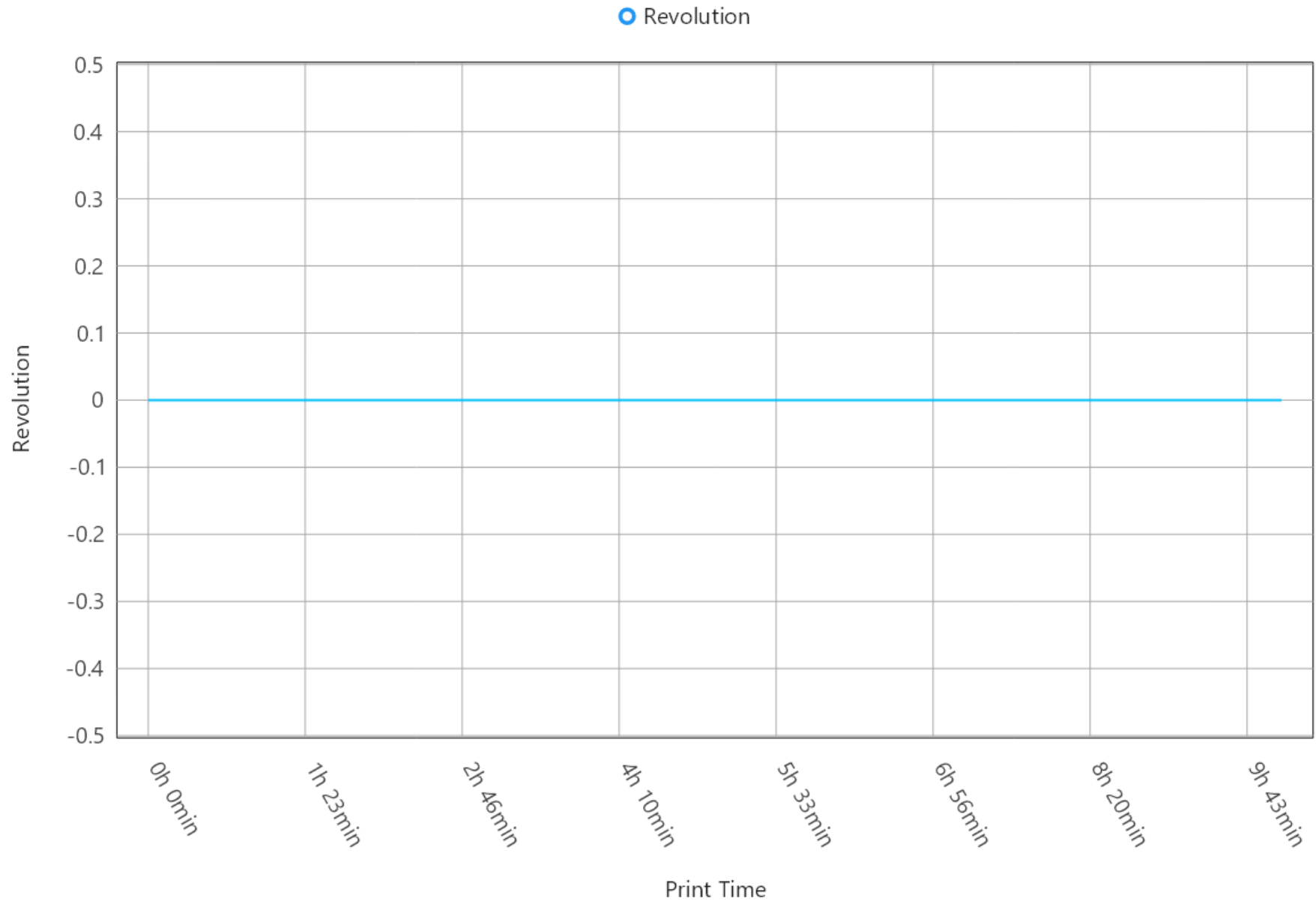
Min: 0.06 % - Max: 0.21 % - Avg: 0.13 %



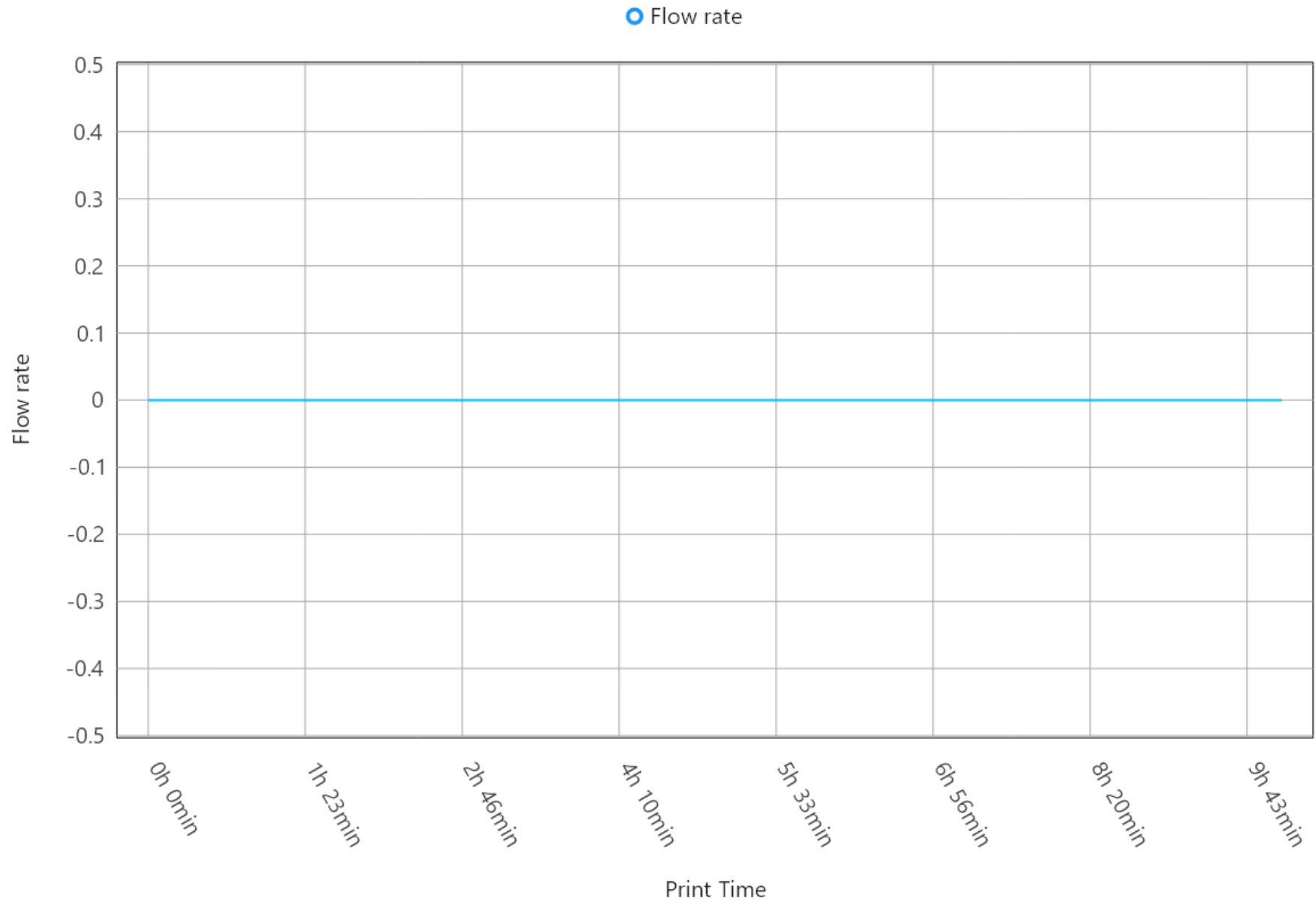
Project_000001



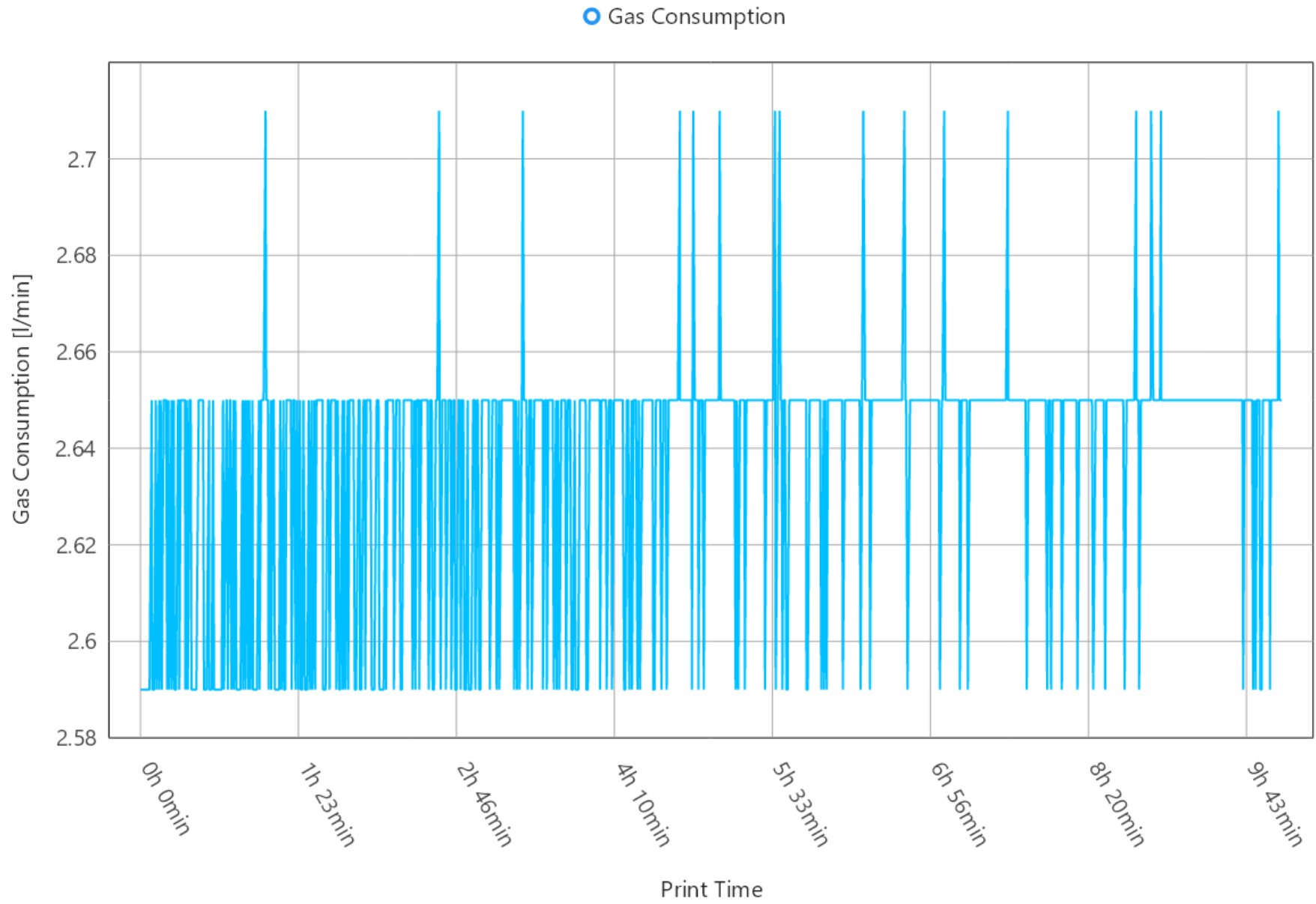
Project_000001



Project_000001



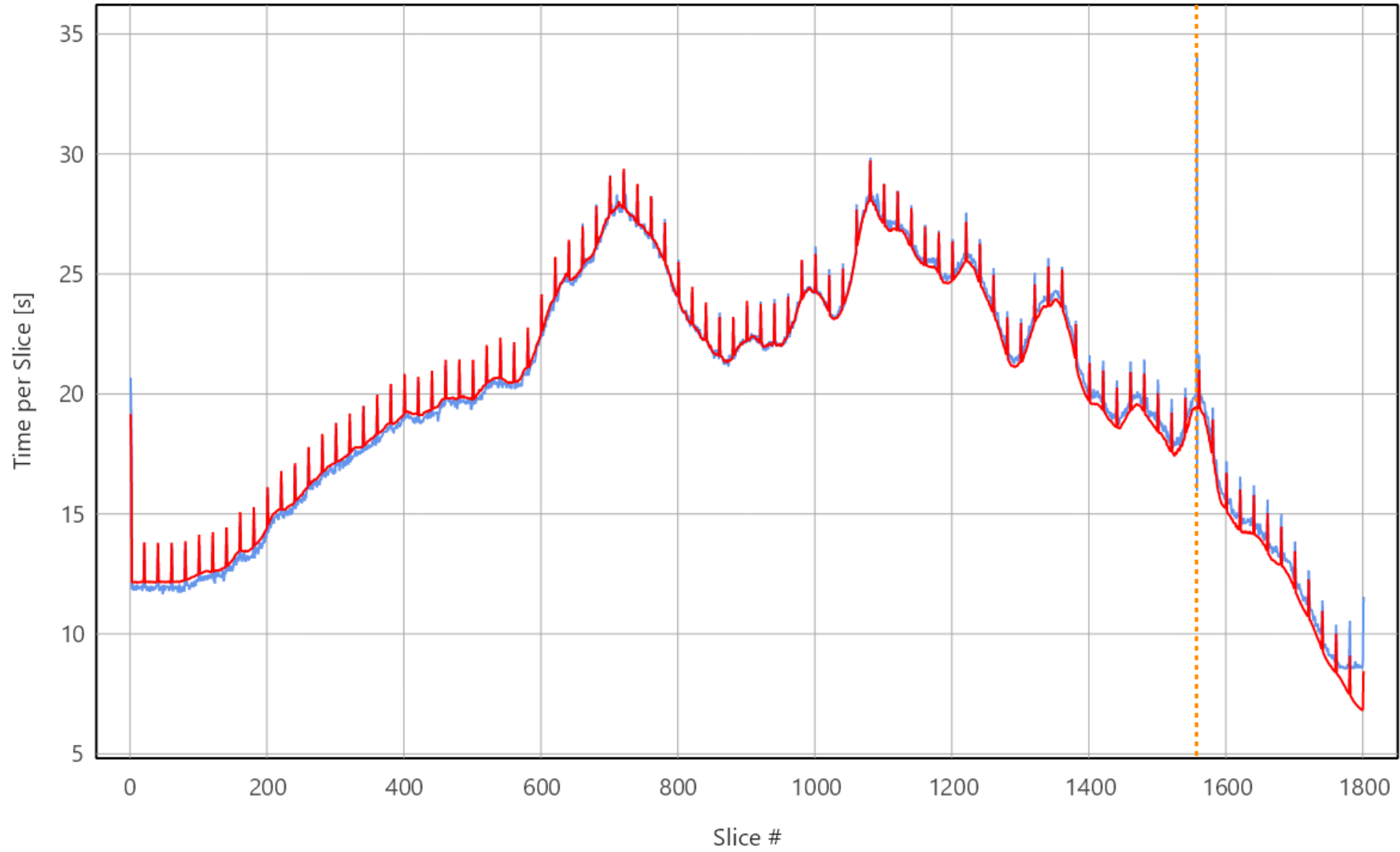
Project_000001



Project_000001

○ Slice Time Measured ○ Slice Time Estimation

Min: 8.54 s - Max: 34.21 s - Avg: 19.80 s



Project_000001

AL3D Version Info					
Serial Number	AL-001	Scanner Card	87	ARD1 Firmware	ARD1_V03_00_005
AL3D-OS Version	5.0.0.21357	Distribution Board	32	ARD2 Firmware	ARD2_V02_25_003
Document Date	2023-07-13 11:56:41	Gasman. Board	13	ARD3 Firmware	ARD3_V01_27_000
Job number	000398	Gcode on the fly	OFF		